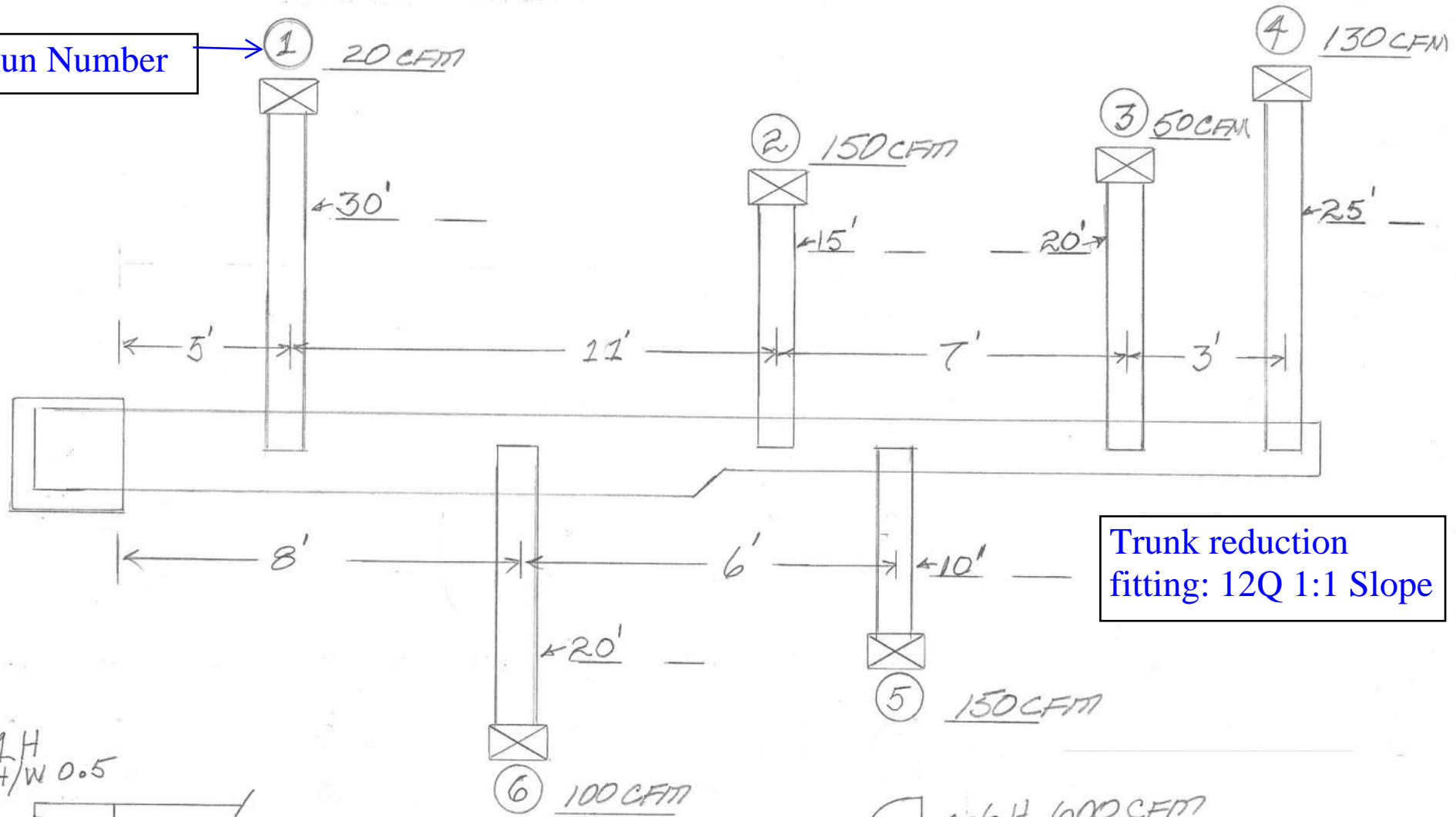
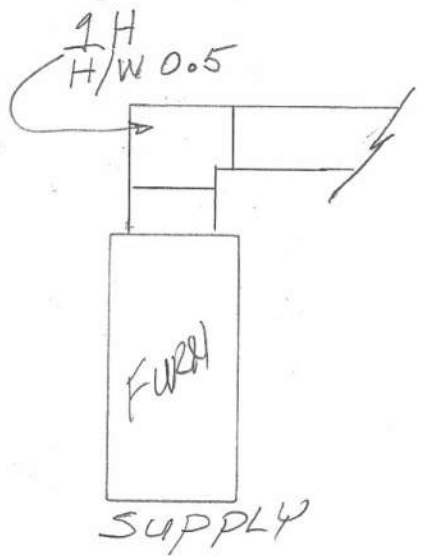


Supply Run Number

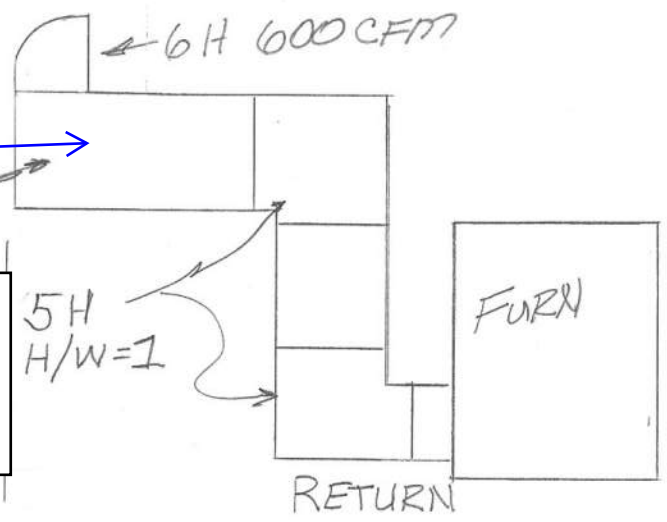


Trunk reduction fitting: 12Q 1:1 Slope



Total Return Air Duct length: 30'

All Supply Air Boots: 4G  
All Supply Air Top Take off: 2I



- Use *Manual J* to calculate the room heating and cooling loads.
- If two or more supply outlets are used for a room, split the room heating load and room cooling load into parts.
- Enter the heating and cooling loads for all supply outlets on the worksheet (correlate with outlet identification numbers).
- Multiply the heating loads by the heating factor to find heating Cfm and enter these values on the worksheet.
- Multiply the cooling loads by the cooling factor to find cooling Cfm and enter these values on the worksheet.
- For each supply outlet, select the larger of the heating Cfm value or cooling Cfm value and enter the design Cfm values on the worksheet.
- Use a duct slide rule or friction chart to find the round duct runout size (the sizing tool must be for the actual airway material), and enter the preliminary sizes on the worksheet.
- Use a duct slide rule or friction chart to check airway velocity and enter the velocity values on the worksheet.
- If one or more velocities are too high, resize the duct for an acceptable velocity, and enter the final sizes on the worksheet.
- Correlate trunk sections with downstream branch sections and calculate heating and cooling Cfm for each unique section of trunk duct, then enter these values on the worksheet (see Sections 6-12 through 6-16).
- Use the heating and cooling factors to determine heating and cooling Cfm and the design Cfm (larger of the two values).
- Use a duct slide rule or friction chart to find the round duct runout size (the sizing tool must be for the actual airway material), and enter the preliminary sizes on the worksheet.
- Use a duct slide rule or friction chart to check airway velocity and enter the velocity values on the worksheet.
- If one or more velocities are too high, resize the duct for an acceptable velocity, and enter the final sizes on the worksheet.
- Assign Cfm values to each return grille and repeat the process for the return-side of the system.

### Effective Length Worksheet

Element	Supply Run ID Number			Element	Return Run ID Number		
Trunk Length				Trunk Length			
Trunk Length				Trunk Length			
Trunk Length				Trunk Length			
Runout Length				Runout Length			
Group 1				Group 5			
Group 2				Group 6			
Group 3				Group 7			
Group 4				Group 8			
Group 8				Group 10			
Group 9				Group 11			
Group 11				Group 12			
Group 12				Group 13			
Group 13				Other			
Other				Other			
Total Length				Total Length			

### Friction Rate Worksheet

**Step 1) Manufacturer's Blower Data**

External static pressure (ESP) = \_\_\_\_\_ IWC    Cfm = \_\_\_\_\_

**Step 2) Component Pressure Losses (CPL)**

- Direct expansion refrigerant coil \_\_\_\_\_
- Electric resistance heating coil \_\_\_\_\_
- Hot water coil \_\_\_\_\_
- Heat exchanger \_\_\_\_\_
- Low efficiency filter \_\_\_\_\_
- High or mid-efficiency filter \_\_\_\_\_
- Electronic filter \_\_\_\_\_
- Humidifier \_\_\_\_\_
- Supply outlet \_\_\_\_\_
- Return grille \_\_\_\_\_
- Balancing damper \_\_\_\_\_
- UV lights or other component \_\_\_\_\_

Total component losses (CPL) \_\_\_\_\_ IWC

**Step 3) Available Static Pressure (ASP)**

ASP = (ESP - CPL) = ( \_\_\_\_\_ - \_\_\_\_\_ ) = \_\_\_\_\_ IWC

**Step 4) Total Effective Length (TEL)**

Supply-side TEL + Return-side TEL = ( \_\_\_\_\_ + \_\_\_\_\_ ) = \_\_\_\_\_ Feet

**Step 5) Friction Rate Design Value (FR)**

FR value from friction rate chart = \_\_\_\_\_ IWC/100

$$FR = \frac{ASP \times 100}{TEL}$$

**Friction Rate Chart**

